

PCN Number:	20111117003		PCN Date:	11/18/2011	
Title:	Qualification of TIEM (Melaka, MLA) as an Additional Assembly and Test Site option for select devices in the DCQ package				
Customer Contact:	PCN Manager	Phone:	+1(214)480-6037	Dept: Quality Services	
Proposed 1st Ship Date:	End of January 2012				
Change Type:					
<input checked="" type="checkbox"/>	Assembly Site	<input type="checkbox"/>	Assembly Process	<input checked="" type="checkbox"/>	Assembly Materials
<input type="checkbox"/>	Design	<input type="checkbox"/>	Electrical Specification	<input type="checkbox"/>	Mechanical Specification
<input checked="" type="checkbox"/>	Test Site	<input type="checkbox"/>	Packing/Shipping/Labeling	<input type="checkbox"/>	Test Process
<input type="checkbox"/>	Wafer Bump Site	<input type="checkbox"/>	Wafer Bump Material	<input type="checkbox"/>	Wafer Bump Process
<input type="checkbox"/>	Wafer Fab Site	<input type="checkbox"/>	Wafer Fab Materials	<input type="checkbox"/>	Wafer Fab Process
PCN Details					
Description of Change:					
Qualification of TIEM (Melaka, MLA) as an Additional Assembly and Test Site option for select devices in the DCQ package. See table below for assembly comparison/differences between current and new sites:					
	Current: HNT	New:TIEM-AT			
Mount Compound	400159	080598			
Mold Compound	450179	096890			
Bond wire diameter	1.0 mil	1.0 mil			
	1.25 mils	1.3 mils			
	1.5 mils	1.5 mils			
	2.0 mils	2.0 mils			
Lead Frame	NiPdAu, Cu	Matte Sn			
Upon expiration of this PCN, TI will combine lead free solutions in a single <u>standard part number</u> , for example; <u>TPS79430DCQ</u> – can ship with both Matte Sn and NiPdAu.					
Example:					
<ul style="list-style-type: none"> – Customer order for 75 units of TPS79430DCQ with 25 units SPQ (Standard Pack Quantity per Tube). – TI can satisfy the above order in one of the following ways. <ul style="list-style-type: none"> I. 3 Tubes of NiPdAu finish. II. 3 Tubes of Matte Sn finish III. 2 Tubes of Matte Sn and 1 tube of NiPdAu finish. IV. 2 Tubes of NiPdAu and 1 tube of Matte Sn finish 					
Reason for Change:					
Continuity of Supply. Introduce alternate sites due to the temporary closure of Hana Thailand.					
Anticipated impact on Form, Fit, Function, Quality or Reliability (positive / negative):					
None.					
Changes to product identification resulting from this PCN:					
Assembly Site					
HNT	Assembly Site Origin (22L)	ASO: HNT			
TIEM	Assembly Site Origin (22L)	ASO: CU6			

Sample product shipping label to show code location only - not actual product label



MADE IN: Malaysia
2DC: 2Q:

MSL '2 / 260C / 1 YEAR	SEAL DT
MSL 1 / 235C / UNLIM	03 / 29 / 04

OPT:
ITEM: 39
LBL: 5A (L)T0:1750



(1P) SN74LS07NSR
(Q) 2000 (D) 0336
(31T) LOT: 3959047MLA
(4W) TKY (1T) 7523483SI2
(P)
(2P) REV: (V) 0033317
(20L) CSO: SNE (21L) CCO: USA
(22L) ASO: MLA (23L) ACO: MYS

There will be no change in topside symbolization (shown below).

Device Marking:

R102G50 YMLLLLS LLLL O

YM = YEAR MONTH DATE CODE

LLLL = ASSEMBLY LOT CODE

S = ASSEMBLY SITE CODE (Varies by Assembly Site)

O = PIN 1 INDICATOR

O - PIN 1 (MARKED)

Products Affected:

HPA00162DCQ	TL1963A-33DCQR	TPS73618DCQR	TPS79433DCQR
HPA00400DCQR	TL1963A-33DCQT	TPS73625DCQ	TPS79501DCQ
HPA00401DCQR	TL1963ADCQR	TPS73625DCQR	TPS79501DCQR
HPA00501DCQR	TL1963ADCQT	TPS73630DCQ	TPS79516DCQ
HPA00524DCQR	TPS72501DCQ	TPS73630DCQR	TPS79516DCQR
HPA00610DCQR	TPS72501DCQR	TPS73633DCQ	TPS79518DCQ
HPA01087DCQR	TPS72515DCQ	TPS73633DCQR	TPS79518DCQR
REG102GA-2.5	TPS72515DCQR	TPS73701DCQ	TPS79525DCQ
REG102GA-2.85	TPS72516DCQ	TPS73701DCQR	TPS79525DCQR
REG102GA-3	TPS72516DCQR	TPS73718DCQ	TPS79530DCQ
REG102GA-3.3	TPS72518DCQ	TPS73718DCQR	TPS79530DCQR
REG102GA-3.3/2K5	TPS72518DCQR	TPS73725DCQ	TPS79533DCQ
REG102GA-5	TPS72525DCQ	TPS73725DCQR	TPS79533DCQR
REG102GA-5/2K5	TPS72525DCQR	TPS73733DCQ	TPS79601DCQ
REG102GA-A	TPS726126DCQ	TPS73733DCQR	TPS79601DCQR
REG102GA-A/2K5	TPS726126DCQR	TPS73734DCQ	TPS79618DCQ
REG103GA-2.5	TPS72615DCQ	TPS73734DCQR	TPS79618DCQR
REG103GA-2.5/2K5	TPS72615DCQR	TPS73801DCQR	TPS79625DCQ
REG103GA-2.7	TPS72616DCQ	TPS78601DCQ	TPS79625DCQR
REG103GA-3	TPS72616DCQR	TPS78601DCQR	TPS79628DCQ
REG103GA-3.3	TPS72618DCQ	TPS78618DCQ	TPS79628DCQR
REG103GA-3.3/2K5	TPS72618DCQR	TPS78618DCQR	TPS79630DCQ
REG103GA-5	TPS72625DCQ	TPS78625DCQ	TPS79630DCQR
REG103GA-5/2K5	TPS72625DCQR	TPS78625DCQR	TPS79633DCQ
REG103GA-A	TPS73201DCQ	TPS78628DCQR	TPS79633DCQR

REG103GA-A/2K5	TPS73201DCQR	TPS78630DCQ	TPS79650DCQ
REG104GA-2.5	TPS73215DCQ	TPS78630DCQR	TPS79650DCQR
REG104GA-2.5/2K5	TPS73215DCQR	TPS78633DCQ	TPS7A4501DCQR
REG104GA-3	TPS73218DCQ	TPS78633DCQR	TPS7A4501DCQT
REG104GA-3.3	TPS73218DCQR	TPS78650DCQ	TPS7A4515DCQR
REG104GA-3.3/2K5	TPS73225DCQ	TPS78650DCQR	TPS7A4515DCQT
REG104GA-5	TPS73225DCQR	TPS79401DCQ	TPS7A4518DCQR
REG104GA-5/2K5	TPS73230DCQR	TPS79401DCQR	TPS7A4518DCQT
REG104GA-A	TPS73233DCQ	TPS79418DCQ	TPS7A4525DCQR
REG104GA-A/2K5	TPS73233DCQR	TPS79418DCQR	TPS7A4525DCQT
SN0804036DCQR	TPS73250DCQ	TPS79425DCQ	TPS7A4533DCQR
TL1963A-15DCQR	TPS73250DCQR	TPS79425DCQR	TPS7A4533DCQT
TL1963A-15DCQT	TPS73601DCQ	TPS79428DCQ	TPS7A6701DCQR
TL1963A-18DCQR	TPS73601DCQR	TPS79428DCQR	TPS7A6801DCQR
TL1963A-18DCQT	TPS73615DCQ	TPS79430DCQ	
TL1963A-25DCQR	TPS73615DCQR	TPS79430DCQR	
TL1963A-25DCQT	TPS73618DCQ	TPS79433DCQ	

Qualification Data:

This qualification has been specifically developed for the validation of this change. The qualification data validates that the proposed change meets the applicable released technical specifications.

Qualification Schedule: **Start:** 12/2011 **End:** End of 01/2012

Qual Vehicle 1: REG103GA MSL = LEVEL2-260C

Assembly Site:	TIEM-Melaka	Mold Compound:	096890
# Pins-Designator, Family:	6-DCQ, SOT223	Mount Compound:	080598
Lead Frame (Finish, Base):	Matte SN, Cu	Bond Wire:	1.5 Mil Dia., Au
Passivation:	SiON/PSG/SiO2 0.6um		

Qualification: **Plan** **Test Results**

Reliability Test	Conditions	Sample Size (PASS/FAIL)
Preconditioning	(per the appropriate pkg level)	154/0
Electrical Characterization	Full Temperature	15/0
High Temp. Storage Bake	170 C / 420 Hrs (3xReflow)	77/0
**Unbiased HAST	130C/85%RH (96Hrs)	77/0
**T/C -65C/150C	-65C/+150C (500 Cycles)	77/0
Physical Dimensions	(per mechanical drawing)	5/0
Bond Strength	76 ball bonds, min. 3 units	76/0
Bond Pull	Indicate Downbonds vs. lead finger results. 76 Wire, 3 units min	76/0
Die Shear	-	10/0
Manufacturability	(per mfg. Site specification)	Pass
X-ray	(top side only)	5/0
Moisture Sensitivity	(level 2 @ 260C +5/-0C)	12/0

**Preconditioning: L2C -260C

Qual Vehicle 2: TPS73701DCQ MSL = LEVEL2-260C

Assembly Site:	TIEM-Melaka	Mold Compound:	096890
# Pins-Designator, Family:	6-DCQ, SOT223	Mount Compound:	080598
Lead Finish:	Matte SN, Cu	Bond Wire:	1.3 Mils Dia., Au
Passivation:	12KA CN		

Qualification: **Plan** **Test Results**

Reliability Test	Conditions	Sample Size (PASS/FAIL)
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		Lot # 1	Lot # 2
Preconditioning	(per the appropriate pkg level)	231/0	77/0
Electrical Characterization.	Full Temperature(PDS)	15/0	-
High Temp. Storage Bake	170 C / 420 Hrs (3xReflow)	77/0	-
**Biased HAST	130C/85%RH (96 Hrs)	77/0	77/0
**Unbiased HAST	130C/85%RH (96Hrs)	77/0	-
**T/C -65C/150C	-65C/+150C (500 Cycles)	77/0	-
Post Wafer Saw Inspection	30 die/wafer, 5 separate locations	30/0	30/0
Physical Dimensions	(per mechanical drawing)	5/0	5/0
Bond Strength	76 ball bonds, min. 3 units	76/0	76/0
Bond Pull	Indicate Down bonds vs. lead finger results. 76 Wire, 3 units min	76/0	76/0
Die Shear	-	10/0	10/0
Manufacturability (Assembly)	(per mfg. Site specification)	Pass	Pass
X-ray	(top side only)	5/0	-
Moisture Sensitivity	(level 2 @ 260C +5/-0C)	12/0	-
**Preconditioning: L2C -260C			
Qual Vehicle 3: TPS7A4501DCQ MSL = LEVEL2-260C			
Assembly Site:	TIEM-Melaka	Mold Compound:	096890
# Pins-Designator, Family:	6-DCQ, SOT223	Mount Compound:	080598
Lead Frame (Finish, Base):	Matte SN, Cu	Bond Wire:	2.0 Mils Dia., Au
Passivation:	10KACN		
Qualification: <input checked="" type="checkbox"/> Plan <input type="checkbox"/> Test Results			
Reliability Test	Conditions	Sample Size (PASS/FAIL)	
Preconditioning	(per the appropriate pkg level)	154/0	
Electrical Characterization	Full Temperature	15/0	
High Temp. Storage Bake	150C (1000 Hrs) (3xReflow)	77/0	
**Unbiased HAST	130C/85%RH (96Hrs)	77/0	
**T/C -65C/150C	-65C/+150C (500 Cycles)	77/0	
Solderability	Steam age, 8 hours	22/0	
Lead Pull	# of leads to destruction, min. 3 units	22/0	
Lead Fatigue	# of leads, min. 3 units	22/0	
Lead Finish Adhesion	# of leads, min. 3 units	15/0	
Physical Dimensions	(per mechanical drawing)	5/0	
Flammability	Method A - UL94-0	5/0	
Die Shear	-	10/0	
Manufacturability	(per mfg. Site specification)	1/0	
Salt Atmosphere	24 Hrs	22/0	
X-ray	(top side only)	5/0	
Moisture Sensitivity	(level 2 @ 260C +5/-0C)	12/0	
**Preconditioning: L2C -260C			

For questions regarding this notice, e-mails can be sent to the regional contacts shown below or your local Field Sales Representative.

Location	E-Mail
USA	PCNAmericasContact@list.ti.com
Europe	PCNEuropeContact@list.ti.com
Asia Pacific	PCNAsiaContact@list.ti.com
Japan	PCNJapanContact@list.ti.com